





# **ENVIRONMENTAL PRODUCT DECLARATION**

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Easy Alu with Picket Infill Q-railing



## EPD HUB, HUB-2756

Publishing date 15 February 2025, last updated on 15 February 2025, valid until 14 February 2030.







## **GENERAL INFORMATION**

### **MANUFACTURER**

| Manufacturer       | Q-railing Europe GmbH & Co. KG  |
|--------------------|---|
| Address            | Marie-Curie-Str. 8-14, 46446 Emmerich am Rhein, Germany                                   |
| UK office          | Q-Railing UK  |
| UK address         | Unit 1, Tunstall Arrow, James Brindley Way,<br>Stoke-on-Trent, Staffordshire, ST6 5GF, UK |
| UK contact details | sales.uk@q-railing.com  |
| Website            | https://www.q-railing.com/  |

### **EPD STANDARDS, SCOPE AND VERIFICATION**

| Program operator   | EPD Hub, hub@epdhub.com   |
|--------------------|---|
| Reference standard | EN 15804+A2:2019 and ISO 14025  |
| PCR                | EPD Hub Core PCR Version 1.1, 5 Dec 2023  |
| Sector             | Construction product  |
| Category of EPD    | Third party verified EPD  |
| Parent EPD number  | n/a   |
| Scope of the EPD   | Cradle to gate with modules C1-C4, D  |
| EPD author         | Sam McGarrick (Blue Marble Environmental Partnerships Ltd.)   |
| EPD verification   | Independent verification of this EPD and data, according to ISO 14025:  ☐ Internal verification ☑ External verification |
| EPD verifier       | Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited   |

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

### **PRODUCT**

| Product name                      | Easy Alu with Picket Infill   |
|-----------------------------------|-------------------------------|
| Additional labels                 | -                             |
| Product reference                 | Dimensions of 1100mm x 1000mm |
| Place of production               | Emmerich am Rhein, Germany    |
| Period for data                   | 2023 (Calendar Year)          |
| Averaging in EPD                  | n/a                           |
| Variation in GWP-fossil for A1-A3 | n/a                           |

### **ENVIRONMENTAL DATA SUMMARY**

| Declared unit                   | 1 linear metre |
|---------------------------------|----------------|
| Declared unit mass              | 13.97 kg       |
| GWP-fossil, A1-A3 (kgCO₂e)      | 1.09E+02       |
| GWP-total, A1-A3 (kgCO₂e)       | 1.08E+02       |
| Secondary material, inputs (%)  | 27.9           |
| Secondary material, outputs (%) | 95.9           |
| Total energy use, A1-A3 (kWh)   | 379            |
| Net freshwater use, A1-A3 (m³)  | 0.92           |
|                                 |                |





## PRODUCT AND MANUFACTURER

#### **ABOUT THE MANUFACTURER**

Q-railing is the premium brand in railing systems. Combining innovation, quality, functionality and style with a very high-level of safety. The right railing solution can be sourced for every project from private homes to commercial properties, indoor and outdoor use, complete solutions of stylish balustrades or handrails and accessories. A global team of experts support the realisation of every project, deliver unique designs and unmatched product performance.

#### PRODUCT DESCRIPTION

Easy Alu offers all the benefits of a high-grade aluminium railing, such as attractive pricing, modern looks and lightweight components. But what makes our aluminium system really special is the ready-to-install modules, with the most popular railing designs directly available from stock. This gives you the utmost convenience and quickest installation. And we offer a choice in different set up like our picket railing or the glass infill railing.

Note: This EPD covers an assembly of components which form a highly typical specification of the Easy Alu with picket infill product (baluster railing). The results of this EPD relate to a mill finished aluminium product. The dimensions of the railing given in this EPD are 1100mm x 1000mm and will need to be scaled according to the exact specification required. The picket infill modelled in this EPD has a depth of 12mm.

Further information can be found at <a href="https://www.q-railing.com/">https://www.q-railing.com/</a>.







### PRODUCT RAW MATERIAL MAIN COMPOSITION

| Raw material category | Amount, mass % | Material origin |
|-----------------------|----------------|-----------------|
| Metals                | 100            | Global          |
| Minerals              | 0              | Global          |
| Fossil materials      | 0              | Global          |
| Bio-based materials   | 0              | n/a             |

### **BIOGENIC CARBON CONTENT**

Product's biogenic carbon content at the factory gate

| Biogenic carbon content in product, kg C   | 0     |
|--|-------|
| Biogenic carbon content in packaging, kg C | 0.411 |

### **FUNCTIONAL UNIT AND SERVICE LIFE**

| Declared unit          | 1 linear metre |
|------------------------|----------------|
| Mass per declared unit | 13.97 kg       |
| Functional unit        | n/a            |
| Reference service life | n/a            |

## **SUBSTANCES, REACH - VERY HIGH CONCERN**

The product does not contain any REACH SVHC substances in amounts greater than 0.1% (1000 ppm).





## PRODUCT LIFE-CYCLE

#### SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

| Pro           | duct st   | tage          | Assembly stage |          |     |             | U      | se sta      | ge            |                        |                       | End of life stage          |           |                  |          | 5     | Beyond the<br>system<br>boundaries |           |  |  |
|---------------|-----------|---------------|----------------|----------|-----|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|-------|------------------------------------|-----------|--|--|
| A1            | A2        | А3            | A4             | A5       | B1  | В2          | В3     | В4          | В5            | В6                     | В7                    | <b>C1</b>                  | C2        | СЗ               | C4       |       | D                                  |           |  |  |
| ×             | ×         | ×             | MND            | MND      | MND | MND         | MND    | MND         | MND           | MND                    | MND                   | ×                          | ×         | ×                | ×        |       | ×                                  |           |  |  |
| Raw materials | Transport | Manufacturing | Transport      | Assembly | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstruction/ demolition | Transport | Waste processing | Disposal | Reuse | Recovery                           | Recycling |  |  |

Modules not declared = MND. Modules not relevant = MNR

### **MANUFACTURING AND PACKAGING (A1-A3)**

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The product system is comprised of an assembly of components manufactured from metals (aluminium) (A1).

Components within the product system are sourced globally and transported via road and sea to Q-railing's warehouse in Germany. Transportation via road uses lorries of various sizes and efficiency ratings. Transportation via sea is through a combination of container ship and inland barge. Where multiple suppliers are used during the period the data relates to, a weighted average of transportation distances has been calculated based on quantities supplied and distances travelled during the period. (A2).

Material processing into componentry has been accounted for at the raw material stage (A1).

Manufacturing energy consumption therefore applies to medium-voltage electricity from renewable sources supplied to the German warehouse facility for the purpose of stockpiling and preparing components for onward distribution to customers / regional warehouses. (A3).

Packaging of components includes cardboard, adhesive tape and various types of plastic packaging films and protectors. Packaging is applied at a component level at the point the components are sourced and is not replaced or added to at the German warehouse. (A3).

## **TRANSPORT AND INSTALLATION (A4-A5)**

This EPD does not cover transportation to site and installation. Packaging end-of-life is considered in modules C3/C4.





### PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

## PRODUCT END OF LIFE (C1-C4, D)

At the end-of-life the product is assumed to be removed from the building during deconstruction / demolition (C1).

Transportation to waste treatment is assumed to be 50km via > 32 tonne lorry. (C2).

Aluminium components are assumed to be recycled at a rate of 90% with the remaining 10% assumed to reach landfill (European Aluminium Association, 2020¹).

Metals for recycling are collected, sorted and pressed (C3). Metals for landfill receive no further processing prior to waste treatment (C4).

Packaging waste is assumed to reach end-of-life at the point of installation but are accounted for in Module C3/C4 due to Module A5 not being declared in this EPD. Cardboard packaging is assumed to be recycled at a rate of 80% with the remaining 20% assumed to reach landfill (Eurostat, 2022<sup>2</sup>).

Cardboard for recycling is collected and sorted (C3). Cardboard for landfill receives no further processing prior to waste treatment (C4).

All other forms of packaging (plastic, adhesives etc.) are conservatively assumed to reach landfill with no benefits. (C4).

Module D accounts for the benefits and loads beyond the system boundary. The benefits from the provision of recyclates (aluminium, cardboard packaging) to subsequent lifecycles are expressed as a negative figure, after first deducting the loads of the recycling processes. (D).

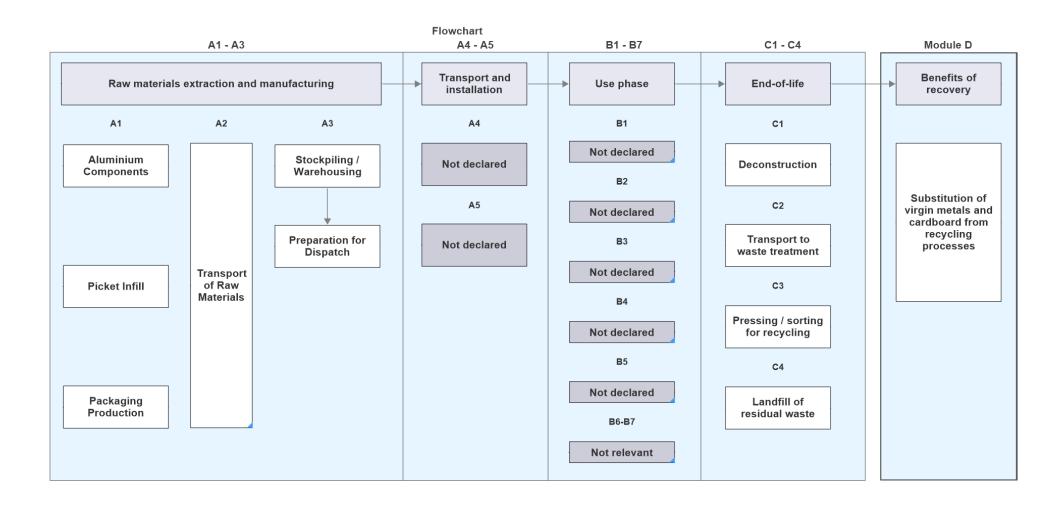
<sup>&</sup>lt;sup>1</sup> European Aluminium Association (2020). European Aluminium General Programme Instructions. https://european-aluminium.eu/wp-content/uploads/2022/12/EPD-programme-rules-3rd-rev-European-Aluminium.pdf

<sup>&</sup>lt;sup>2</sup> Eurostat (2022). https://ec.europa.eu/eurostat/web/waste/database?node\_code=env\_waspac





## **MANUFACTURING PROCESS**







## LIFE-CYCLE ASSESSMENT

#### **CUT-OFF CRITERIA**

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

### **ALLOCATION, ESTIMATES AND ASSUMPTIONS**

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

| Data type                      | Allocation                  |
|--------------------------------|-----------------------------|
| Raw materials                  | No allocation               |
| Packaging material             | No allocation               |
| Ancillary materials            | No allocation               |
| Manufacturing energy and waste | Allocated by mass or volume |

#### **AVERAGES AND VARIABILITY**

| Type of average                   | No averaging   |
|-----------------------------------|----------------|
| Averaging method                  | Not applicable |
| Variation in GWP-fossil for A1-A3 | Not applicable |

This EPD applies to railing components used as part of a system. The type of infill applied in this EPD is a picket / vertical aluminium bar infill.

### SENSITIVITY ANALYSIS FOR POWDER COATING

Optionally, the product system is available in a powder coated (PC) finish. As the results of this EPD relate to a mill finished aluminium, a sensitivity analysis has been conducted to assess the effects of a PC finish on the overall results.

For the purpose of the sensitivity analysis the product system Easy Alu with Picket infill was taken for comparison as it contained the largest quantity of components capable of being coated and surface area for coating.

Surface area of PC finish was calculated for each component on the basis of the dimensions and approximate shape of the component and an assumption that only the outside surface area of the component would be coated. The total surface area for coating was then combined with the relevant secondary data for powder coating of the applicable material.

A separate LCA model was then prepared for the PC version of the product system. The results of the sensitivity analysis demonstrate that the application of coating powder did not increase the GWP Fossil (A1-A3) impacts of the product system by more than +/-50%. See table below for full details.





|                        | A1-A3 fossil GWP | Percentage | of |
|------------------------|------------------|------------|----|
|                        | (kg CO₂e)        | Change (%) |    |
| Without powder coating | 109.32           | 0          |    |
| With powder coating    | 112.11           | 2.6        |    |

### LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.10 and One Click LCA databases as sources of environmental data.





## **ENVIRONMENTAL IMPACT DATA**

## CORE ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

| Impact category                      | Unit         | A1       | A2       | А3            | A1-A3         | A4  | A5  | B1  | B2  | В3  | B4  | B5  | В6  | В7  | C1       | C2       | С3       | C4       | D         |
|--------------------------------------|--------------|----------|----------|---------------|---------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| GWP – total <sup>1)</sup>            | kg CO₂e      | 1.04E+02 | 3.90E+00 | 2.60E-01      | 1.08E+02      | MND | 3.42E-02 | 7.78E-02 | 1.48E+00 | 3.36E-01 | -1.81E+02 |
| GWP – fossil                         | kg CO₂e      | 1.04E+02 | 3.90E+00 | 1.77E+00      | 1.09E+02      | MND | 3.42E-02 | 7.78E-02 | 3.63E-01 | 4.05E-02 | -1.77E+02 |
| GWP – biogenic                       | kg CO₂e      | 1.42E-01 | 0.00E+00 | -<br>1.55E+00 | -<br>1.41E+00 | MND | 0.00E+00 | 0.00E+00 | 1.11E+00 | 2.95E-01 | 0.00E+00  |
| GWP – LULUC                          | kg CO₂e      | 2.45E-01 | 1.36E-03 | 4.33E-02      | 2.90E-01      | MND | 2.00E-06 | 2.76E-05 | 3.37E-04 | 4.48E-05 | -4.27E+00 |
| Ozone depletion pot.                 | kg CFC-      | 8.37E-07 | 7.77E-08 | 6.03E-08      | 9.75E-07      | MND | 5.27E-10 | 1.62E-09 | 3.76E-09 | 7.33E-10 | -8.26E-07 |
| Acidification potential              | mol H⁺e      | 6.37E-01 | 1.58E-02 | 5.59E-03      | 6.59E-01      | MND | 4.29E-04 | 1.84E-04 | 3.76E-03 | 2.47E-04 | -2.06E+00 |
| EP-freshwater <sup>2)</sup>          | kg Pe        | 3.74E-03 | 2.99E-05 | 8.14E-05      | 3.85E-03      | MND | 5.72E-08 | 6.28E-07 | 1.50E-05 | 6.47E-07 | -9.74E-03 |
| EP-marine                            | kg Ne        | 1.01E-01 | 4.98E-03 | 2.58E-03      | 1.09E-01      | MND | 1.98E-04 | 4.71E-05 | 8.23E-04 | 3.12E-04 | -2.44E-01 |
| EP-terrestrial                       | mol Ne       | 1.14E+00 | 5.49E-02 | 1.89E-02      | 1.21E+00      | MND | 2.17E-03 | 5.21E-04 | 9.42E-03 | 8.73E-04 | -2.77E+00 |
| POCP ("smog") <sup>3</sup> )         | kg<br>NMVOCe | 3.59E-01 | 2.25E-02 | 5.95E-03      | 3.88E-01      | MND | 6.07E-04 | 3.19E-04 | 2.78E-03 | 3.77E-04 | -8.44E-01 |
| ADP-minerals & metals <sup>4</sup> ) | kg Sbe       | 1.23E-03 | 1.05E-05 | 6.78E-06      | 1.25E-03      | MND | 1.49E-08 | 2.22E-07 | 2.03E-05 | 1.02E-07 | -1.69E-04 |
| ADP-fossil resources                 | MJ           | 1.13E+03 | 5.62E+01 | 2.74E+01      | 1.22E+03      | MND | 4.43E-01 | 1.17E+00 | 4.21E+00 | 6.66E-01 | -1.86E+03 |
| Water use <sup>5)</sup>              | m³e depr.    | 2.75E+01 | 2.79E-01 | 2.77E+00      | 3.05E+01      | MND | 5.73E-04 | 5.87E-03 | 6.38E-02 | 1.58E-02 | -1.48E+02 |

<sup>1)</sup> GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.





## ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

| Impact category                  | Unit      | A1       | A2       | А3       | A1-A3    | A4  | A5  | B1  | B2  | В3  | B4  | B5  | В6  | В7  | C1       | C2       | С3       | C4       | D         |
|----------------------------------|-----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Particulate matter               | Incidence | 1.55E-05 | 3.78E-07 | 5.25E-08 | 1.59E-05 | MND | 5.92E-10 | 7.55E-09 | 5.08E-08 | 4.14E-09 | -1.29E-05 |
| Ionizing radiation <sup>6)</sup> | kBq       | 2.47E+00 | 2.44E-02 | 3.83E-02 | 2.54E+00 | MND | 4.60E-05 | 5.15E-04 | 6.19E-03 | 6.67E-04 | 1.24E-02  |
| Ecotoxicity (freshwater)         | CTUe      | 8.31E+02 | 1.32E+01 | 1.21E+01 | 8.56E+02 | MND | 3.03E-02 | 2.77E-01 | 3.33E+00 | 2.46E+02 | -3.41E+02 |
| Human toxicity, cancer           | CTUh      | 9.31E-07 | 2.39E-08 | 5.93E-09 | 9.61E-07 | MND | 3.33E-11 | 4.98E-10 | 2.97E-09 | 2.01E-10 | -3.87E-07 |
| Human tox. non-                  | CTUh      | 1.09E-06 | 3.67E-08 | 1.09E-08 | 1.14E-06 | MND | 6.86E-11 | 7.70E-10 | 1.90E-08 | 6.36E-09 | -2.00E-06 |
| SQP <sup>7)</sup>                | -         | 2.41E+02 | 5.52E+01 | 4.40E+01 | 3.41E+02 | MND | 2.84E-02 | 1.17E+00 | 7.74E+00 | 1.05E+00 | -3.37E+02 |

<sup>6)</sup> EN 15804+A2 disclaimer for lonizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

### **USE OF NATURAL RESOURCES**

| Impact category                    | Unit | A1       | A2       | А3       | A1-A3    | A4  | A5  | B1  | B2  | В3  | B4  | B5  | B6  | B7  | C1       | C2       | С3            | C4            | D         |
|------------------------------------|------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|---------------|---------------|-----------|
| Renew. PER as energy <sup>8)</sup> | MJ   | 1.40E+02 | 8.80E-01 | 8.16E+00 | 1.49E+02 | MND | 1.40E-03 | 1.85E-02 | -<br>1.25E+01 | -<br>3.65E+00 | -4.47E+02 |
| Renew. PER as material             | MJ   | 0.00E+00 | 0.00E+00 | 1.32E+01 | 1.32E+01 | MND | 0.00E+00 | 0.00E+00 | -<br>1.06E+01 | -<br>2.65E+00 | 0.00E+00  |
| Total use of renew.<br>PER         | MJ   | 1.40E+02 | 8.80E-01 | 2.14E+01 | 1.62E+02 | MND | 1.40E-03 | 1.85E-02 | -<br>2.31E+01 | -<br>6.30E+00 | -4.47E+02 |
| Non-re. PER as energy              | MJ   | 1.13E+03 | 5.62E+01 | 2.68E+01 | 1.22E+03 | MND | 4.43E-01 | 1.17E+00 | 4.21E+00      | -5.74E-02     | -1.86E+03 |
| Non-re. PER as material            | МЈ   | 0.00E+00 | 0.00E+00 | 8.88E-01 | 8.88E-01 | MND | 0.00E+00 | 0.00E+00 | -3.46E-02     | -8.54E-01     | 0.00E+00  |
| Total use of non-re.<br>PER        | MJ   | 1.13E+03 | 5.62E+01 | 2.77E+01 | 1.22E+03 | MND | 4.43E-01 | 1.17E+00 | 4.18E+00      | -9.11E-01     | -1.86E+03 |
| Secondary materials                | kg   | 3.89E+00 | 2.44E-02 | 1.02E+00 | 4.94E+00 | MND | 4.45E-05 | 5.05E-04 | 5.11E-03      | 2.63E-04      | 1.43E+01  |
| Renew. secondary fuels             | МЈ   | 3.66E-03 | 3.00E-04 | 9.66E-02 | 1.01E-01 | MND | 2.97E-07 | 6.36E-06 | 2.14E-04      | 3.68E-06      | -3.26E-02 |
| Non-ren. secondary fuels           | MJ   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | MND | 0.00E+00 | 0.00E+00 | 0.00E+00      | 0.00E+00      | 0.00E+00  |
| Use of net fresh water             | m³   | 8.48E-01 | 8.06E-03 | 6.52E-02 | 9.21E-01 | MND | 1.91E-05 | 1.70E-04 | 1.77E-03      | -6.29E-03     | -3.37E+00 |

<sup>8)</sup> PER = Primary energy resources.





## **END OF LIFE – WASTE**

| Impact category     | Unit | A1       | A2       | А3       | A1-A3    | A4  | A5  | B1  | B2  | В3  | B4  | B5  | В6  | В7  | C1       | C2       | С3       | C4       | D         |
|---------------------|------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Hazardous waste     | kg   | 1.86E+01 | 8.16E-02 | 7.16E-02 | 1.87E+01 | MND | 1.80E-04 | 1.70E-03 | 3.39E-02 | 4.64E-03 | -4.46E+01 |
| Non-hazardous waste | kg   | 1.70E+02 | 1.62E+00 | 2.13E+00 | 1.74E+02 | MND | 2.97E-03 | 3.40E-02 | 9.39E-01 | 8.91E+00 | -3.84E+02 |
| Radioactive waste   | kg   | 1.86E-03 | 1.66E-05 | 3.00E-05 | 1.91E-03 | MND | 2.69E-08 | 3.51E-07 | 3.82E-06 | 4.21E-07 | 1.13E-04  |

## **END OF LIFE – OUTPUT FLOWS**

| Impact category          | Unit | A1       | A2       | А3       | A1-A3    | A4  | A5  | B1  | B2  | В3  | B4  | B5  | В6  | В7  | C1       | C2       | С3       | C4       | D        |
|--------------------------|------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|----------|
| Components for re-use    | kg   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | MND | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Materials for recycling  | kg   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | MND | 0.00E+00 | 0.00E+00 | 1.34E+01 | 0.00E+00 | 0.00E+00 |
| Materials for energy rec | kg   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | MND | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy          | MJ   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | MND | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |

# ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

| Impact category      | Unit                  | A1       | A2       | А3       | A1-A3    | A4  | A5  | B1  | B2  | В3  | B4  | B5  | В6  | В7  | C1       | C2       | С3       | C4       | D         |
|----------------------|-----------------------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Global Warming Pot.  | kg CO₂e               | 1.03E+02 | 3.88E+00 | 1.83E+00 | 1.09E+02 | MND | 3.40E-02 | 7.73E-02 | 3.84E-01 | 3.17E-01 | -1.80E+02 |
| Ozone depletion Pot. | kg CFC-11e            | 7.35E-07 | 6.18E-08 | 4.91E-08 | 8.46E-07 | MND | 4.17E-10 | 1.29E-09 | 3.11E-09 | 5.88E-10 | -7.71E-07 |
| Acidification        | kg SO₂e               | 5.34E-01 | 1.21E-02 | 4.13E-03 | 5.50E-01 | MND | 3.02E-04 | 1.46E-04 | 3.02E-03 | 1.86E-04 | -1.77E+00 |
| Eutrophication       | kg PO <sub>4</sub> ³e | 6.05E-02 | 2.65E-03 | 2.91E-03 | 6.61E-02 | MND | 6.85E-05 | 3.63E-05 | 4.48E-04 | 2.16E-04 | -1.19E-01 |
| POCP ("smog")        | kg C₂H₄e              | 4.00E-02 | 1.01E-03 | 4.25E-04 | 4.15E-02 | MND | 2.47E-05 | 1.48E-05 | 1.91E-04 | 7.33E-05 | -1.13E-01 |
| ADP-elements         | kg Sbe                | 1.22E-03 | 1.03E-05 | 6.75E-06 | 1.24E-03 | MND | 1.46E-08 | 2.17E-07 | 2.03E-05 | 9.92E-08 | -1.43E-04 |
| ADP-fossil           | MJ                    | 1.13E+03 | 5.62E+01 | 2.73E+01 | 1.21E+03 | MND | 4.43E-01 | 1.17E+00 | 4.21E+00 | 6.66E-01 | -1.86E+03 |





## **VERIFICATION STATEMENT**

#### VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited 15.02.2025



