ENVIRONMENTAL PRODUCT DECLARATION

as per *ISO 14025* and *EN 15804+A2*

Owner of the Declaration	Kingspan Insulation B.V.
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-KSI-20220298-LT2-EN
Issue date	25.11.2022
Valid to	24.11.2027

Therma™ TR26 / Therma™ TT46 / Therma™ TR26 ML

Kingspan Insulation B.V.

Institut Bauen und Umwelt e.V.

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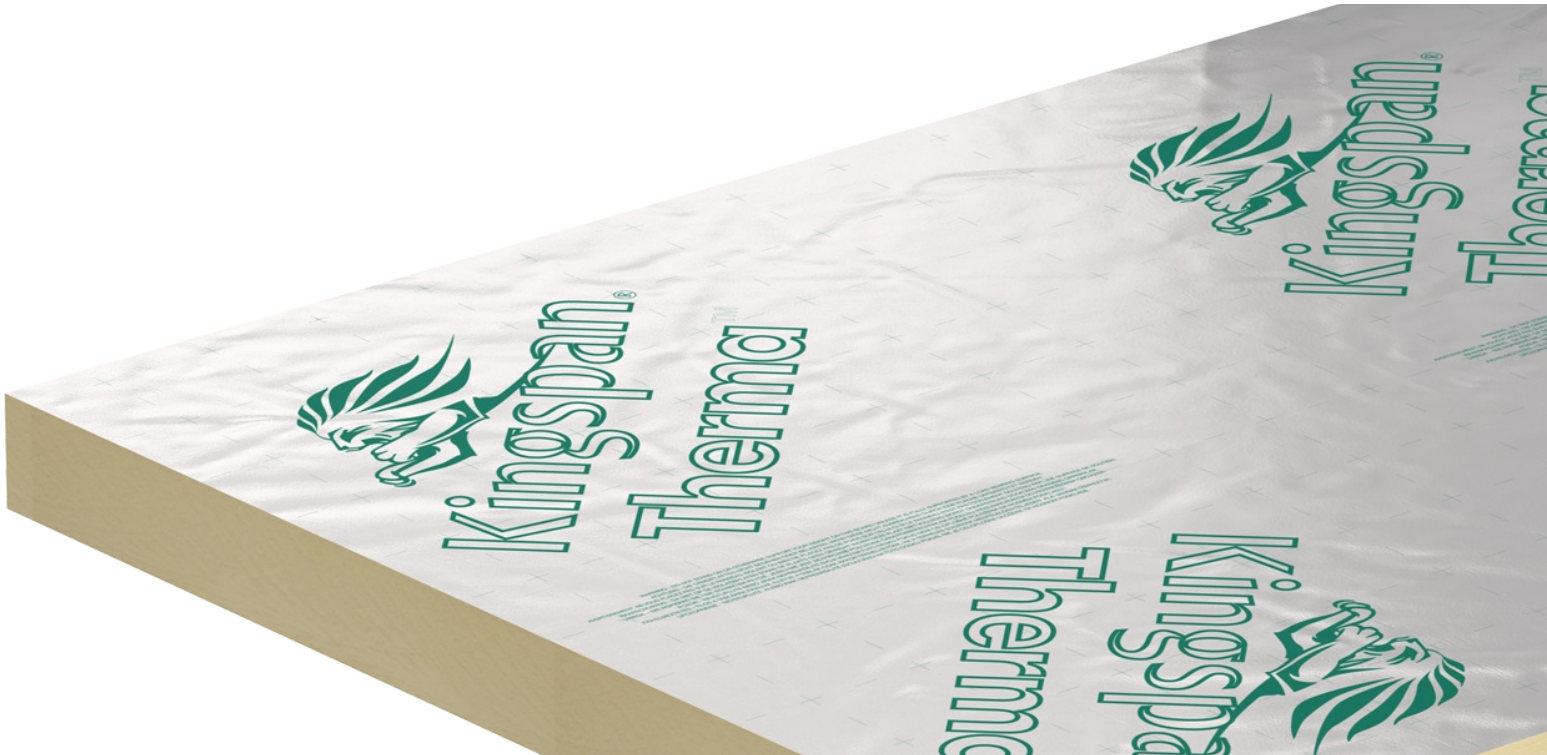

General Information

Kingspan Insulation B.V.

Programme holder

IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Declaration number

EPD-KSI-20220298-LT2-EN

This declaration is based on the product category rules:

Insulating materials made of foam plastics, 01.08.2021
(PCR checked and approved by the SVR)

Issue date

25.11.2022

Valid to

24.11.2027

Dipl.-Ing. Hans Peters
(Chairman of Institut Bauen und Umwelt e.V.)

Florian Pronold
(Managing Director Institut Bauen und Umwelt e.V.)

Therma™ TR26 / Therma™ TT46 / Therma™ TR26 ML

Owner of the declaration

Kingspan Insulation B.V.
Lingewei 8
4004LL Tiel
Netherlands

Declared product / declared unit

Therma™ TR26 / Therma™ TT46 / Therma™ TR26 ML
1m^2, 120mm thickness, R_D = 5,45 m^2.K/W

Scope:

The insulation materials Therma™ TR26 / TR26 ML / TT46 are produced by Kingspan Insulation at the manufacturing facilities in Winterswijk (the Netherlands), Burkhardtsdorf (Germany) and Kankaanpää (Finland). This EPD is based on weighted averages which have been determined on the basis of the single values originating from the different Kingspan Insulation factories.

Therma™ TR26 / TR26 ML is an insulation board with a rigid thermoset polyisocyanurate (PIR) fibre free insulation core, faced on both sides with a low emissivity composite foil. Therma™ TR26 / TR26 ML is used as thermal insulation under mechanically fixed or non-fixed ballasted roofing systems.

Therma™ TT46 Tapered Roof Board is an insulation board with a rigid thermoset PIR fibre free insulation core, faced on both sides with a low emissivity composite foil. Therma™ TT46 Tapered Roof Board is used as thermal insulation under mechanically fixed or non-fixed ballasted roofing systems and enhances water drainage from flat roofs.

In order to enable the user of the EPD to calculate the LCA results for different thicknesses, the EPD contains the respective calculation rules. The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR
Independent verification of the declaration and data according to ISO 14025:2011
☐ internally ☒ externally

Vito D'Incognito,
(Independent verifier)

Product

Product description/Product definition

Therma™ TR26, Therma™ TR26 ML and Therma™ TT46 Roof Boards are insulation boards with a rigid thermoset polyisocyanurate (PIR) fibre free insulation core, faced on both sides with a low emissivity composite foil. The products are available in variable thicknesses from 20 mm up to 215 mm. This EPD is based on a thickness of 120 mm and R_D-value of 5,45 m²·K/W.
For the placing on the market of the product in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland) *Regulation (EU) No. 305/2011 (CPR)* applies. The product needs a declaration of performance taking into consideration *EN 13165* - Thermal insulation products for buildings - Factory made polyurethane foam (PU) products - specification and the CE-marking. For the application and use the respective national provisions apply.

Application

Therma™ TR26 / Therma™ TR26 ML Roof Board is used as thermal insulation under mechanically fixed or non-fixed ballasted roofing systems.

Therma™ TT46 Tapered Roof Board is used as thermal insulation under mechanically fixed or non-fixed ballasted roofing systems and enhances water drainage from flat roofs.

Technical Data

Constructional data

Name	Value	Unit
Thermal conductivity according to EN 13165	0.022	W/(m.K)
Reaction to fire according to EN 13165	E	
Compressive strength according to EN 13165	CS(10\Y) 120/150	
Thickness tolerance according to EN 13165	T2-T3	

Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to *EN 13165* - Thermal insulation products for buildings - Factory made rigid polyurethane foam (PU) products - Specification
The declaration of performance of the product can be found at www.kingspan.com.

Base materials/Ancillary materials

The product contains approximately 3,3 kg/m^2 polyurethane rigid foam and 0,3 kg/m^2 multi-layer aluminium facings. The main materials of the polyurethane foam are MDI (between 57-62 %), polyol (between 27-32 %) and a blowing agent (between 5-6 %). Due to the closed cell structure (conform *EN 13165*), the blowing agent remains in the foam. Water, flame retardants and additives are added (between 4-8 %).

In the current *REACH* regulations, polyurethane foam insulation products are considered 'articles' and are exempt from the requirements of Articles 57 and 59(1) of *REACH Regulation (EC) No 1907/2006*. These products are not classified as 'hazardous products' according to any current legislation, and can hence be declared as follows:

- This article contains substances listed in *the candidate list* (date: 31.08.2022) exceeding 0.1 percentage by mass: no.

- This article contains other carcinogenic, mutagenic, reprotoxic (CMR) substances in categories 1A or 1B which are not on *the candidate list*, exceeding 0.1 percentage by mass: no.

- Biocide products were added to this construction product or it has been treated with biocide products (this then concerns a treated product as defined by the (EU) *Biocidal Products Regulation No. 528/2012 (BPR)*: no.

Reference service life

The reference service life is not to be declared in this EPD as it does not cover the use stage.

LCA: Calculation rules

Declared Unit

The declared unit (1 m²) and conversion factors are listed in the table below.

Declared unit

Name	Value	Unit
Declared unit	1	m^2
Gross density	30	kg/m^3
Grammage	3.6	kg/m^2
Layer thickness	0.12	m
conversion factor [Mass/Declared Unit] (in kg/m²)	3.6	

This EPD is based on a weighted average of the annual production volume of three factories producing the products Therma™ TR26, Therma™ TR26 ML and Therma™ TT46.

The scope of this EPD is the thermal insulation products Therma™ TR26, Therma™ TR26 ML and Therma™ TT46 as produced by Kingspan Insulation at the manufacturing facilities in Winterswijk (the Netherlands), Burkhardtsdorf (Germany) and Kankaanpää (Finland).

The environmental impacts have been calculated per plant over the calendar year 2021. Based on the one-year production volume of Therma™ TR26, Therma™ TR26 ML and Therma™ TT46 per plant, the individual environmental impacts are weighted.

The products Therma™ TR26, Therma™ TR26 ML and Therma™ TT46 are grouped because they have the same composition.

The shape of both products differs, as the Therma™ TR26 / Therma™ TR26 ML is a flat product and the Therma™ TT46 is a tapered product. The EPD is studied for a common product thickness of 120 mm. Multiplication factors are included to calculate impacts for other product thicknesses within the range of 20 to 200 mm.

Other declared units are allowed if the conversion is shown transparently.

For IBU core EPDs (where clause 3.6 is part of the EPD): for average EPDs, an estimate of the robustness of the LCA

values must be made, e.g. concerning the variability of the production process, geographical representativeness and the influence of background data and preliminary products compared to the environmental impacts caused by the actual production.

System boundary

The type of EPD according to *EN 15804* is:
cradle to gate with options, modules C1–C4, and module D (A1–A3, C, D and additional modules: A4, A5).

The product stage is a mandatory information module and it covers:
· A1, raw material extraction and processing, processing of secondary material input (e.g. recycling processes),
· A2, transport to the manufacturer,
· A3, manufacturing, including provision of all materials, products and energy, packaging processing and its transport, as well as waste processing up to the end-of-waste state or disposal of final residues
during the product stage.

The construction process stage includes:
· A4 transport to the building site;
· A5 installation in the building including provision of all materials, products and energy, as well as waste processing up to the end-of waste state or disposal of final residues during the construction process stage.

The end-of-life stage is a mandatory information module and it covers:
· C1 de-construction, demolition;
· C2 transport to waste processing;
· C3 waste processing for reuse, recovery and/or recycling;
· C4 disposal (not applicable for this EPD) including provision and all transport, provision of all materials, products and related energy and water use.

Environmental burden of the incineration (R1 > 60 %) of the product at the end-of-life stage are assigned to the product system (C3); resulting potential credits for thermal and electrical energy from energy substitution are declared in module D.

Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product´s lifespan: Europe

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

Background database

Background data from GaBi ts Version 10 is used with GaBi data sets CUP2022.1.

Factors for different thicknesses

The LCA results for the insulation material declared in this EPD refer to a product with a thickness of 120 mm. To enable the user of the EPD to calculate the results for different thicknesses the factors in the following table can be used for the calculation. The LCA results in chapter 5 have to be
multiplied by these factors.

The scaling factors
are applicable for the complete product, where the multi-layer aluminium
facings are for all product thicknesses equal and the foam inputs are scaling
upwards and downwards with other product thicknesses.

TR26/TT46	Module A1 - A3					Modules A4/A5/C1/C2/C3					Module D				
	20mm	100mm	120mm	140mm	200mm	20mm	100mm	120mm	140mm	200mm	20mm	100mm	120mm	140mm	200mm
GWP - total	0.24	0.83	1.00	1.17	1.68	0.25	0.83	1.00	1.17	1.67	0.23	0.83	1.00	1.18	1.68
GWP - fossil	0.25	0.83	1.00	1.17	1.67	0.25	0.83	1.00	1.17	1.67	0.23	0.83	1.00	1.18	1.68
GWP - biogenic	0.82	0.96	1.00	1.04	1.16	0.25	0.83	1.00	1.17	1.67	0.21	0.82	1.00	1.18	1.70
GWP - luluc	0.24	0.83	1.00	1.17	1.68	0.25	0.83	1.00	1.17	1.67	0.26	0.84	1.00	1.17	1.66
ODP	0.30	0.86	1.00	1.15	1.58	0.25	0.83	1.00	1.17	1.67	0.19	0.82	1.00	1.19	1.72
AP	0.27	0.84	1.00	1.16	1.65	0.25	0.83	1.00	1.17	1.67	0.34	0.86	1.00	1.15	1.58
EP - freshwater	0.27	0.84	1.00	1.16	1.65	0.25	0.83	1.00	1.17	1.67	0.20	0.82	1.00	1.19	1.71
EP - marine	0.26	0.84	1.00	1.16	1.66	0.25	0.83	1.00	1.17	1.67	0.26	0.84	1.00	1.17	1.65
EP - terrestrial	0.26	0.84	1.00	1.16	1.66	0.25	0.83	1.00	1.17	1.67	0.26	0.84	1.00	1.17	1.65
POCP	0.24	0.83	1.00	1.17	1.66	0.25	0.83	1.00	1.17	1.67	0.27	0.84	1.00	1.17	1.65
ADPF	0.20	0.82	1.00	1.18	1.72	0.25	0.83	1.00	1.17	1.67	0.20	0.82	1.00	1.18	1.70
ADPE	0.23	0.83	1.00	1.17	1.68	0.25	0.83	1.00	1.17	1.67	0.22	0.83	1.00	1.18	1.69
WDP	0.23	0.83	1.00	1.17	1.69	0.25	0.83	1.00	1.17	1.67	0.25	0.83	1.00	1.17	1.66

LCA: Scenarios and additional technical information

Characteristic product properties of biogenic carbon

The total mass of biogenic carbon containing materials is less than 5 % of the total mass of the product and accompanying packaging.
Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO_2.

Technical information

The following technical information is a basis for the declared modules or can be used for developing specific scenarios in the context of a building assessment.

Manufacturing (A3)

A polyethylene packaging foil is used. The products are transported either on EPS skids or on wooden pallets.

Within Module A3 the following packaging of the final product is included:
- Polyethylene cover and wrap: 0,051 kg/m²
- Expanded Polystyrene skid: 0,031 kg/m²
- Wooden pallet: 0,003 kg/m²

Transport to the building site (A4)

Name	Value	Unit
Litres of fuel	0.0103	l/100km
Transport distance	100	km
Gross density of products transported	30	kg/m^3

Installation into the building (A5)

Name	Value	Unit
Total output substances following waste treatment on-site packaging material	0.085	kg

The recycling of the packaging is considered in A5

In case a **reference service life** according to applicable ISO standards is declared then the assumptions and in-use conditions underlying the determined RSL shall be declared. In addition, it shall be stated that the RSL applies to the reference conditions only.

The same holds for a service life declared by the manufacturer. Corresponding information related to in-use conditions needs not be provided if a service life taken from the list of service life by *BNB* is declared.

End of life (C1-C4)

The assumptions for C1 are: diesel-driven excavator (100 kW; 0.2 litre fuel per ton excavated material). The assumptions for C2 are: Truck Euro 6, diesel driven, 26-28 t gross weight, assumed distance 50 km.

Name	Value	Unit
Collected as mixed construction waste	3.6	kg
Energy recovery	3.575	kg
Recycling (aluminium content of the multi-layer aluminium facings)	0.025	kg

Reuse, recovery and/or recycling potentials (D), relevant scenario information

Waste incineration with energy recuperation is assumed as an end-of-life scenario

LCA: Results

In Table 1 "Description of the system boundary", all declared modules shall be indicated with an "X"; all modules that are not declared shall be indicated with "MND" (As default the modules B3, B4, B5 are marked as MNR – module not relevant). In the following tables, columns can be deleted for modules that are not declared. Indicator values should be declared with three valid digits (eventually using the exponential form (e.g. 1,23E-5 = 0,0000123). A uniform format should be used for all values of one indicator.
If several modules are not declared and therefore have been deleted from the table, the abbreviations for the indicators can be replaced by the complete names, while the readability and clear arrangement should be maintained; the legends can then be deleted.
If due to relevant data gaps, an indicator cannot be declared in a robust way, then the abbreviation “IND” (indicator not declared) should be used for this indicator.

- 0 - calculated value is 0
- 0 - value falls under the cut-off
- 0 - assumption which exclude any flows (e.g. exported electricity A1-A3)
- IND – in cases where the inventory does not support the methodological approach or the calculation of the specific indicator IND shall be used.

If no reference service life is declared (see chapter 2.13 "Reference Service Life"), the LCA results of the modules B1-B2 and B6-B7 shall refer to a period of one year. This shall then be indicated as an explanatory text below the tables. In addition, the formula for the quantification of such B-modules over the total life cycle shall be provided.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MNR	MNR	MNR	MND	MND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 m² 120 mm Therma™ TR26 / Therma™ TT46

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	kg CO_2 eq	1.01E+01	3.03E-02	2.16E-01	2.31E-03	1.51E-02	7.79E+00	0	-3.21E+00
GWP-fossil	kg CO_2 eq	1.03E+01	3.01E-02	2.16E-01	2.3E-03	1.51E-02	7.63E+00	0	-3.19E+00
GWP-biogenic	kg CO_2 eq	-2.35E-01	-4.16E-05	1.18E-05	3.08E-06	-2.08E-05	1.66E-01	0	-1.59E-02
GWP-luluc	kg CO_2 eq	6.7E-03	1.68E-04	2.57E-06	2.84E-08	8.4E-05	1.43E-05	0	-3.65E-04
ODP	kg CFC11 eq	2.82E-11	1.81E-15	3.85E-14	1.41E-16	9.03E-16	5.77E-13	0	-2.05E-11
AP	mol H^+ eq	2.18E-02	3.11E-05	2.7E-05	1.07E-05	1.55E-05	4.55E-03	0	-4.91E-03
EP-freshwater	kg P eq	4.66E-05	9E-08	9.73E-09	4.65E-10	4.5E-08	1.56E-07	0	-4.22E-06
EP-marine	kg N eq	5.6E-03	1.02E-05	7.23E-06	5.1E-06	5.08E-06	2.2E-03	0	-1.19E-03
EP-terrestrial	mol N eq	5.78E-02	1.21E-04	1.23E-04	5.58E-05	6.05E-05	2.53E-02	0	-1.27E-02
POCP	kg NMVOC eq	2.77E-02	2.74E-05	2.08E-05	1.45E-05	1.37E-05	5.64E-03	0	-3.35E-03
ADPE	kg Sb eq	1.14E-05	2.52E-09	9.4E-10	9.43E-11	1.26E-09	1.58E-08	0	-4.68E-07
ADPF	MJ	2.67E+02	4.03E-01	7.99E-02	3.12E-02	2.01E-01	2.02E+00	0	-5.35E+01
WDP	m^3 world eq deprived	1.56E+00	2.7E-04	2.05E-02	4.28E-06	1.35E-04	7.72E-01	0	-3.51E-01

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential)

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 m² 120 mm Therma™ TR26 / Therma™ TT46

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	2.88E+01	2.29E-02	2.05E-02	1.18E-04	1.15E-02	3.54E-01	0	-1.52E+01
PERM	MJ	0	0	0	0	0	0	0	0
PERT	MJ	2.88E+01	2.29E-02	2.05E-02	1.18E-04	1.15E-02	3.54E-01	0	-1.52E+01
PENRE	MJ	1.52E+02	4.04E-01	3.7E+00	3.12E-02	2.02E-01	1.14E+02	0	-5.35E+01
PENRM	MJ	1.15E+02	0	-3.62E+00	0	0	-1.12E+02	0	0
PENRT	MJ	2.68E+02	4.04E-01	7.99E-02	3.12E-02	2.02E-01	2.02E+00	0	-5.35E+01
SM	kg	0	0	0	0	0	0	0	0

RSF	MJ	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0
FW	m^3	7.19E-02	2.59E-05	4.87E-04	1.78E-07	1.3E-05	1.82E-02	0	-1.64E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2:
1 m² 120 mm Therma™ TR26 / Therma™ TT46

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	1.12E-07	1.93E-12	6.65E-12	1.03E-13	9.67E-13	2.76E-10	0	-6.62E-09
NHWD	kg	2.85E-01	5.79E-05	1.94E-02	2.92E-06	2.89E-05	4.37E-02	0	-8.04E-02
RWD	kg	2.94E-03	4.97E-07	3.32E-06	3.42E-08	2.49E-07	8.4E-05	0	-4.19E-03
CRU	kg	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	2.54E-02	0	0
MER	kg	0	0	8.66E-02	0	0	3.46E+00	0	0
EEE	MJ	0	0	3.93E-01	0	0	1.32E+01	0	0
EET	MJ	0	0	7.03E-01	0	0	2.36E+01	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:
1 m² 120 mm Therma™ TR26 / Therma™ TT46

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PM	Disease incidence	1.83E-07	1.79E-10	3.29E-10	1.21E-10	8.97E-11	1.27E-08	0	-4.27E-08
IR	kBq U235 eq	3.52E-01	7.29E-05	4.56E-04	4.98E-06	3.64E-05	1.35E-02	0	-7.15E-01
ETP-fw	CTUe	1.09E+02	2.8E-01	5.72E-02	2.17E-02	1.4E-01	6.96E-01	0	-1.21E+01
HTP-c	CTUh	7.21E-09	5.64E-12	3.2E-12	4.01E-13	2.82E-12	5.21E-11	0	-6.3E-10
HTP-nc	CTUh	6.13E-07	2.93E-10	3.24E-10	2.03E-11	1.46E-10	1.9E-09	0	-2.22E-08
SQP	SQP	6.43E+01	1.39E-01	2.04E-02	8.6E-05	6.93E-02	4.26E-01	0	-9.22E+00

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”.This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experienced with the indicator. This EPD was created using a software tool.

References

Biocidal Products Regulation No. 528/2012 (BPR)
Regulation (EU) No 528/2012 of the European Parliament and of the Council of 22 May 2012 concerning the making available on the market and use of biocidal products

CPR
Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 laying down harmonised condition for the marketing of construction products and repealing Council Directive 89/106/EC

EN 13165
EN 13165:2012+A2:2016: Thermal insulation products for buildings. Factory made polyurethane foam (PU) products. Specification

EN 15804
EN 15804:2012+A2:2019+AC:2021, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

GaBi ts
thinkstep AG: Leinfelden-Echterdingen GaBi Software-System and Database for Life Cycle Engineering 1992-2019

IBU 2021
Institut Bauen und Umwelt e.V.: General Instructions for the EPD programme of Institut Bauen und Umwelt e.V., Version 2.0, Berlin: Institut Bauen und Umwelt e.V., 2021 www.ibu-epd.com

ISO 14025
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The literature referred to in the Environmental Product Declaration must be listed in full.Standards already fully quoted in the EPD do not need to be listed here again.
The current version of PCR Part A and PCR Part B of the PCR document on which they are based must be referenced.

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