ENVIRONMENTAL PRODUCT DECLARATION

as per *ISO 14025* and *EN 15804+A2*

Owner of the Declaration	dormakaba International Holding GmbH
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-DOR-20240566-CBI1-EN
Issue date	21.01.2025
Valid to	20.01.2030

Concealed Door Closer ITS 96 EN 2-4

dormakaba

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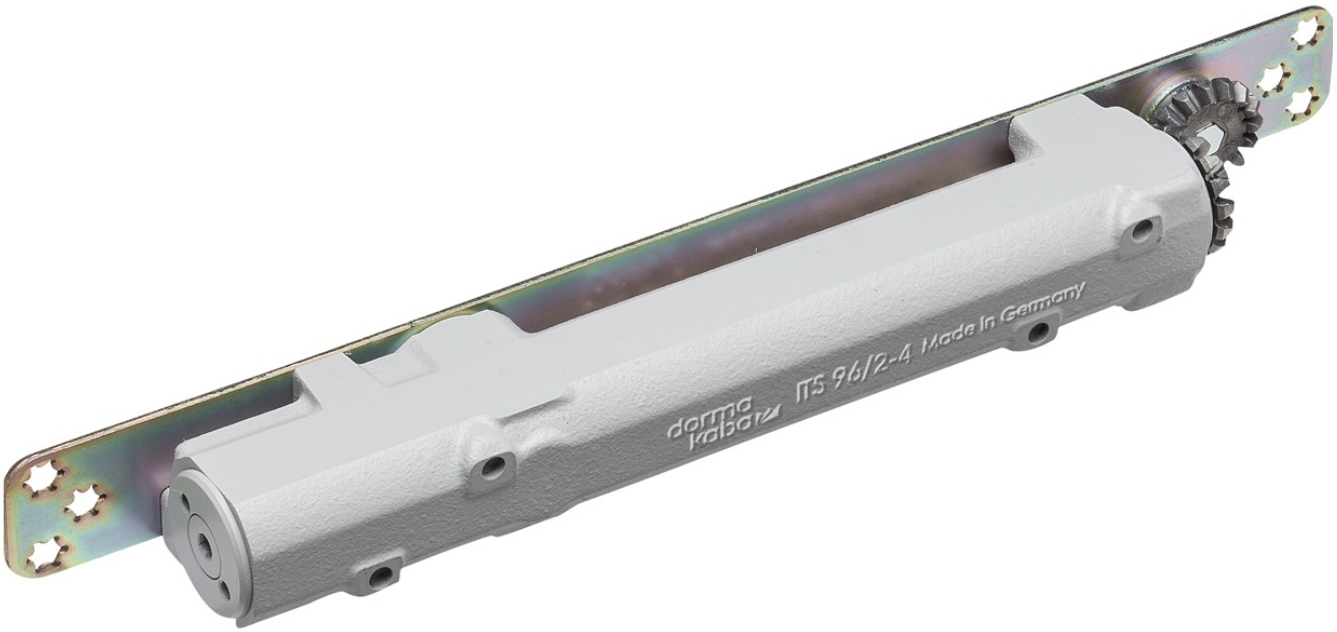


General Information

dormakaba

Programme holder

IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Declaration number

EPD-DOR-20240566-CBI1-EN

This declaration is based on the product category rules:

Building Hardware products, 01.08.2021
(PCR checked and approved by the SVR)

Issue date

21.01.2025

Valid to

20.01.2030

Dipl.-Ing. Hans Peters
(Chairman of Institut Bauen und Umwelt e.V.)

Florian Pronold
(Managing Director Institut Bauen und Umwelt e.V.)

Concealed Door Closer ITS 96 EN 2-4

Owner of the declaration

dormakaba International Holding GmbH
DORMA Platz 1
58256 Ennepetal
Germany

Declared product / declared unit

1 piece of the product: Concealed Door Closer ITS 96, consisting of the following items:

- Concealed Door Closer ITS 96 EN 2-4
- Product Packaging

Scope:

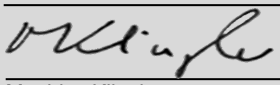
This Environment Product Declaration refers to a specific door closer manufactured by dormakaba. The production site is located in Ennepetal (Germany). Green electricity with Guarantee of Origin (GoO) is being used at this production site.

The data represents the year 2024.
The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR
Independent verification of the declaration and data according to ISO 14025:2011
☐ internally ☒ externally



Matthias Klingler,
(Independent verifier)

Product

Product description/Product definition

The integrated ITS 96 slide channel door closer system is a modular and multifunctional system comprising only with a few door closer models and various slide channels which complies with many functional requirements. The dormakaba ITS 96 door closer is designed for concealed installation in the door leaf and frame. Suitable for almost every type of door, it offers a wide variety of functions and flexibility combined with a high level of quality. Because of its compact design, the ITS 96 system can be concealed for virtual invisibility within the door and frame, integrating inconspicuously with the overall architectural ambience.

With the new integrated door closer ITS 96 EN 2-4, doors cannot be thrown open in an uncontrolled manner, which offers effective protection against damage and accidents.
For the integrated door closer ITS 96 the standards which can be applied are the following:

- *EN 1154*
- *EN 1634-1*
- *EN 1155*
- *EN 1158*
- *ANSI 156.4*

The CE-marking takes into account the proof of conformity with the respective harmonized standards based on the legal provisions above.

Application

The ITS 96 can be used for fire and smoke control doors, as well as on standard doors.The functions of the ITS 96 can be individually adapted to the local conditions of each application. The closing strength can be easily varied in accordance with the door width via the adjustment screw accessible from the top. The closing speed, the latch action and the backcheck can likewise be modified at any time using adjustment screws at the top, even after the door has been hung.

Technical Data

The door closer ITS 96 EN 2-4 has following technical properties:

Name	Value	Unit
Standard doors	up to 1100	mm
Fire and smoke check doors	up to 1100	mm
Door leaf thickness	up to 50	mm
Max. door leaf weight	130	kg
Max. door opening angle	approx 120	°

Product not harmonised in accordance with the Constructions Product Regulation (CPR) but in accordance with other provisions for harmonisation of the EU: Performance data of the product with respect to its characteristics in accordance with the relevant technical provision which can be applied are mentioned above.

Base materials/Ancillary materials

The major material composition including the packaging of the product is listed below:

Name	Value	Unit
Steel	89	%
Others	4	%
Packaging	3	%
Zinc	2	%
Aluminium	1	%
Plastics	1	%

The product/s include/s partial articles which contain substances listed in the Candidate List of REACH Regulation *1907/2006/EC* (date: 07.11.2024) exceeding 0.1 percentage by mass: yes

- Lead (Pb): 7439-92-1 (CAS-No.) is included in some of the alloys used. The concentration of lead in each individual alloy does not exceed 4.0% (by mass).

The *Candidate List* can be found on the *ECHA* website address: https://echa.europa.eu/de/home.

Reference service life

The reference service life for the integrated door closer ITS 96 EN 2-4 is about 20 years, depending on the application and frequency of use. For repairs and renewals, suitable spare parts are available. The door closer is tested and certified to *EN 1154*, meaning they are designed to withstand a minimum of 500.000 cycles.

LCA: Calculation rules

Declared Unit

The declared unit is 1 piece of the product: Integrated door closer ITS 96 EN 2-4 including packaging.

Name	Value	Unit
Declared unit	1	piece/product
Mass of declared Product without Packaging	1.95	kg
Mass of Packaging	0.06	kg

System boundary

The type of EPD is: cradle to gate with options, modules C1–C4, and module D (A1–A3 + C + D and additional modules: A4 + A5)

Production - Module A1-A3

The product stage includes:
— A1, raw material extraction, processing and mechanical treatments, processing of secondary material input (e.g. recycling processes),
— A2, transport to the manufacturer,
— A3, manufacturing and assembly including provision of all materials, products and energy, green electricity with Guarantee of Origin (GoO), as well as waste processing up to the end-of waste state.

Construction stage - Modules A4-A5
The construction process stage includes:
— A4, transport to the building site;
— A5, installation into the building; including provision of all materials, products and energy, as well as waste processing up to the end-of waste state or disposal of final residues during the construction process stage.

End-of-life stage– Modules C1-C4 and D
The end-of-life stage includes:
— C1, de-construction, demolition:
— C2, transport to waste processing;
— C3, waste processing for reuse, recovery and/or recycling;
— C4, disposal; including provision and all transport, provision of all materials, products and related energy and water use.
Module D (Benefits and loads beyond the system boundary) includes:
— D, recycling potentials, expressed as net impacts and benefits.

Geographic Representativeness
Land or region, in which the declared product system is manufactured, used or handled at the end of the product´s lifespan: Global

Comparability
Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account. Background database: GaBi, SP40.

LCA: Scenarios and additional technical information

Characteristic product properties of biogenic carbon

Name	Value	Unit
Biogenic carbon content in product	-	kg C
Biogenic carbon content in accompanying packaging	0.03	kg C

Ennepetal (Germany) is considered for A3.

Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO_2.

Transport to the building site (A4)

Name	Value	Unit
Litres of fuel truck (per piece)	0.00276	l/100km
Transport distance via truck	100	km
Transport distance via truck (from dormakaba logistic center to harbor)	300	km
Capacity utilisation (including empty runs) average	55	%
Transport distance via ship	11000	km

The product is transported via truck and ship. The product is stored in the dormakaba logistic center in Germany. The main distribution regions are Asia and the EU with the calculated transport distances. In order to allow scaling to a specific point of installation 100 km is declared as well.

Installation into the building (A5)

Name	Value	Unit
Waste packaging (paper and plastic)	0.060	kg

Reference service life

Name	Value	Unit
Life Span according to the manufacturer	20	a

End of life (C1-C4)
C1: The product dismantling from the building is done manually without environmental burden.
C2: Transport to waste treatment at end of life is 50 km.

Name	Value	Unit
Collected separately waste type	1.95	kg
Recycling	1.92	kg
Energy recovery	0.03	kg

The product is disassembled in a recycling process. Material recycling is then assumed for metals. The plastic components are assumed to be incinerated with energy recovery. Region for the End of Life is: Global.

Reuse, recovery and/or recycling potentials (D), relevant scenario information

Name	Value	Unit
Recycling	100	%

The collection rate is 100%.

LCA: Results

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MNR	MNR	MNR	MND	MND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 piece Concealed Door Closer ITS 96 2-4

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	kg CO_2 eq	4.98E+00	1.75E-02	8.51E-02	0	8.51E-03	2.27E-01	0	-9.85E-01
GWP-fossil	kg CO_2 eq	5E+00	1.68E-02	2.13E-03	0	8.13E-03	2.16E-01	0	-9.83E-01
GWP-biogenic	kg CO_2 eq	-2.54E-02	7.75E-04	8.29E-02	0	3.76E-04	1.08E-02	0	-1.93E-03
GWP-luluc	kg CO_2 eq	3.54E-03	3.99E-07	1.4E-06	0	1.93E-07	1.23E-05	0	-1.69E-04
ODP	kg CFC11 eq	4.92E-12	1.77E-18	1.53E-17	0	8.58E-19	1.1E-16	0	-9.37E-13
AP	mol H^+ eq	1.19E-02	1.68E-05	2.38E-05	0	8.14E-06	4E-05	0	-2.58E-03
EP-freshwater	kg P eq	9.06E-06	3.59E-09	3E-09	0	1.74E-09	1.76E-08	0	-9.51E-07
EP-marine	kg N eq	2.49E-03	5.34E-06	8.6E-06	0	2.59E-06	9.18E-06	0	-4.34E-04
EP-terrestrial	mol N eq	2.68E-02	5.93E-05	1.07E-04	0	2.88E-05	1.83E-04	0	-4.51E-03
POCP	kg NMVOC eq	7.82E-03	1.51E-05	2.28E-05	0	7.32E-06	2.54E-05	0	-1.64E-03
ADPE	kg Sb eq	2.91E-04	5.03E-10	2.42E-10	0	2.44E-10	1.52E-09	0	-6.6E-05
ADPF	MJ	6.66E+01	2.38E-01	2.69E-02	0	1.15E-01	1.02E-01	0	-1.08E+01
WDP	m^3 world eq deprived	5.64E-01	3.28E-05	1.05E-02	0	1.59E-05	2.32E-02	0	-9.02E-02

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential)

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 piece Concealed Door Closer ITS 96 2-4

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	2.52E+01	7.49E-04	7.25E-01	0	3.64E-04	9.85E-02	0	-1.22E+00
PERM	MJ	7.92E-01	0	-7.2E-01	0	0	-7.2E-02	0	0
PERT	MJ	2.6E+01	7.49E-04	4.88E-03	0	3.64E-04	2.65E-02	0	-1.22E+00
PENRE	MJ	6.62E+01	2.38E-01	2.69E-02	0	1.15E-01	5.5E-01	0	-1.08E+01
PENRM	MJ	4.48E-01	0	0	0	0	-4.48E-01	0	0
PENRT	MJ	6.67E+01	2.38E-01	2.69E-02	0	1.15E-01	1.03E-01	0	-1.08E+01
SM	kg	1.57E+00	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0
FW	m^3	2.28E-02	1.34E-06	2.48E-04	0	6.52E-07	5.55E-04	0	-3.86E-03

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 piece Concealed Door Closer ITS 96 2-4

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	8.33E-08	2.31E-11	3.96E-11	0	1.12E-11	3.83E-10	0	-7.17E-07
NHWD	kg	1.63E-01	2.43E-05	2.66E-03	0	1.18E-05	2.25E-02	0	3.4E-02
RWD	kg	2.11E-03	2.55E-07	1.41E-06	0	1.24E-07	3.85E-06	0	-4.36E-04
CRU	kg	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	1.85E+00	0	0
MER	kg	0	0	0	0	0	0	0	0
EEE	MJ	0	0	1.29E-01	0	0	4.16E-01	0	0
EET	MJ	0	0	2.33E-01	0	0	9.47E-01	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1 piece Concealed Door Closer ITS 96 2-4

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PM	Disease incidence	1.5E-07	8.82E-11	1.32E-10	0	4.28E-11	4.99E-10	0	-3.68E-08
IR	kBq U235 eq	2.73E-01	3.65E-05	2.18E-04	0	1.77E-05	3.56E-04	0	-6.3E-02
ETP-fw	CTUe	3.19E+01	1.68E-01	1.27E-02	0	8.17E-02	3.86E-02	0	-1.87E+00
HTP-c	CTUh	3.32E-09	3.17E-12	6.74E-13	0	1.54E-12	3.32E-12	0	6.81E-10
HTP-nc	CTUh	9.7E-08	1.36E-10	2.92E-11	0	6.57E-11	3.32E-10	0	5.56E-08
SQP	SQP	2.11E+01	6.11E-04	7.12E-03	0	2.96E-04	3.06E-02	0	-3.23E-01

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

This EPD was created using a software tool.

References

EN 1154
EN 1154-2003;
Building hardware - Controlled door closing devices - Requirements and test methods

EN 1634-1
EN 1634-1:2018-04;
Fire resistance and smoke control tests for door and shutter assemblies, openable windows and elements of building hardware - Part 1: Fire resistance test for door and shutter assemblies and openable windows

EN 1155
EN 1155 - 2003-04;
Building hardware – Electrically -powered hold -open devices for swing doors – Requirements and test methods (includes amendment A1:2002);German version /EN 1155:1997 + A1:2002

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EN 1158 - 2003--04;
Building hardware – Door coordinator devices –Requirements and test methods (includes amendment A1:2002); German version /EN 1158:1997 + A1:2002

ANSI/BHMA A156.4
ANSI/BHMA A156.4 – 2019;
Requirements for door closers surface mounted, concealed in the door, overhead concealed and concealed in the floor

EN 15804
EN 15804+A2:2019+AC:2021;
Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products

ISO 14025
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Environmental labels and declarations — Type III environmental declarations — Principles and procedures

ECHA
European Chemicals Agency: https://echa.europa.eu/de/home

REACH
Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), Regulation (EC) No 1907/2006

Further References

GaBi ts software
Sphera Solutions GmbH Gabi Software System and Database for Life Cycle Engineering 1992-2020 Version 10.0.0.71 University of Stuttgart Leinfelden-Echterdingen

GaBi ts documentation
GaBi life cycle inventory data documentation (https://www.gabisoftware.com/support/gabi/gabidatabase-2020-lci-documentation/)

IBU
Institut Bauen und Umwelt e.V.: General Instructions for the EPDs programme of Institut Bauen und Umwelt e.V. Version 2.0., Berlin: Institut Bauen und Umwelt e.V., 2021. www.ibu-epd.com

LCA-tool dormakaba
LCA tool IBU-DOR-202104-LT1-EN, version 1.0, 2021. Developed by Sphera Solutions GmbH

PCR Part A
PCR – Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project Report according to EN 15804+A2:2019, Version 1.0, 2020, Institut Bauen und Umwelt e.V., www.ibu-epd.com

PCR Part B

PCR – Part B: Requirements on the EPD for Building Hardware product, version 08/2021, Institut Bauen und Umwelt e.V., www.ibu-epd.com.

Publisher

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

+49 (0)30 3087748- 0
info@ibu-epd.com
www.ibu-epd.com

Programme holder

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

+49 (0)30 3087748- 0
info@ibu-epd.com
www.ibu-epd.com

Author of the Life Cycle Assessment

dormakaba International Holding GmbH
DORMA Platz 1
58256 Ennepetal
Germany

+49 2333 793-0
info.de@dormakaba.com
www.dormakaba.com

Owner of the Declaration

dormakaba International Holding GmbH
DORMA Platz 1
58256 Ennepetal
Germany

+49 2333 793-0
info.de@dormakaba.com
www.dormakaba.com