

# ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	EGO Dichtstoffwerke GmbH & Co. Betriebs KG
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-DBC-EGO-20240401-IBF5-EN
Issue date	10.01.2025
Valid to	09.01.2030

**EGOSILICON 300 [TRANSPARENT] • EGOSILICON 333 •  
EGOSILICON 351 • EGOSILICON 352 • EGOSILICON 360 •  
EGOSILICON 365**

**EGO Dichtstoffwerke GmbH & Co. Betr. KG**



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## 1. General Information

### EGO Dichtstoffwerke GmbH & Co. Betr. KG

**Programme holder**

IBU – Institut Bauen und Umwelt e.V.  
Hegelplatz 1  
10117 Berlin  
Germany

**Declaration number**

EPD-DBC-EGO-20240401-IBF5-EN

**This declaration is based on the product category rules:**

Building sealants, 01.08.2021  
(PCR checked and approved by the SVR)

**Issue date**

10.01.2025

**Valid to**

09.01.2030



Dipl.-Ing. Hans Peters  
(Chairman of Institut Bauen und Umwelt e.V.)



Florian Pronold  
(Managing Director Institut Bauen und Umwelt e.V.)

### EGOSILICON 300 [TRANSPARENT] • EGOSILICON 333 • EGOSILICON 351 • EGOSILICON 352 • EGOSILICON 360 • EGOSILICON 365

**Owner of the declaration**

EGO Dichtstoffwerke GmbH & Co. Betriebs KG  
Kaltenbrunn 27  
82467 Garmisch-Partenkirchen  
Germany

**Declared product / declared unit**

1kg EGOSILICON 300 [TRANSPARENT], 1kg EGOSILICON 333, 1kg EGOSILICON 351, 1kg EGOSILICON 352, 1kg EGOSILICON 360, 1kg EGOSILICON 365

**Scope:**

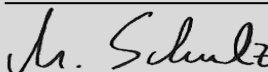
This is a manufacturer-individualised EPD based on model declaration 'Silicone-based products, group 2' (EPD-DBC-20220180-IBF1-EN) from Deutsche Bauchemie e.V. (DBC), European Federation for Construction Chemicals (EFCC), Association of the European Adhesive and Sealant Industry (FEICA) and Industrieverband Klebstoffe e.V. (IVK) in which the product exhibiting the highest environmental impact in a particular group was selected from the group to calculate the LCA. This verified EPD entitles the holder to bear the symbol of the Institut Bauen und Umwelt e.V.. It exclusively applies to products produced in Europe and applies to a period of five years from the date of issue. This EPD may be used by members of DBC, EFCC, FEICA and IVK and their members provided. It has been proven that the respective product can be represented by this EPD.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

**Verification**

The standard EN 15804 serves as the core PCR	
Independent verification of the declaration and data according to ISO 14025:2011	
<input type="checkbox"/>	internally
<input checked="" type="checkbox"/>	externally



Matthias Schulz,  
(Independent verifier)



## 2. Product

### 2.1 Product description/Product definition

Neutral curing EGOSILICONS (EGOSILICON 300 [TRANSPARENT] ▪ EGOSILICON 333 ▪ EGOSILICON 351 ▪ EGOSILICON 352 ▪ EGOSILICON 360 ▪ EGOSILICON 365) are manufactured from reactive siloxane, colour pigments, cross-linkers, bonding agents, catalysts and optionally by using fillers and so-called silicone oil. The products are formulated as moisture-reactive one-component systems. They permanently and elastically seal joints planned for the building. EGOSILICONS fulfil key functions. Ingress of moisture into the structure via the joints is prevented by EGOSILICONS. With the use of EGOSILICONS, the fitness for use of the building and the service life are decisively extended. The product displaying the highest environmental impacts was used as a representative product for calculating the Life Cycle Assessment results (worst-case approach). For the placing on the market in the European Union/European Free Trade Association (EU/EFTA) with the exception of Switzerland) products falling under the Regulation (EU) No 305/2011 (CPR) need a Declaration of Performance taking into consideration either the relevant harmonised European standard or the European Technical Assessment and the CE marking. For the application and use of the products the respective national provisions apply. Neutral curing EGOSILICONS (EGOSILICON 300 [TRANSPARENT] ▪ EGOSILICON 333 ▪ EGOSILICON 351 ▪ EGOSILICON 352 ▪ EGOSILICON 360 ▪ EGOSILICON 365) fulfil the requirements of the application modules listed below and have the corresponding declaration of performance.

### 2.2 Application

#### Module 1: Façade sealants

Silicone-based products are used for the elastic sealing of joints. The areas of application for façade sealants include expansion joints (movement joints) and/or connection joints already existing in exterior walls and on window and door frames (including the inside section). All these sealants fulfil key functions of the building.

#### Module 2: Sealants for glazing

Silicone-based products are used for the elastic sealing of joints which may be subject to movement. Sealants for glazing are used in the following areas: (i) Glass to glass (ii) Glass to frame (iii) Glass to porous substrates

#### Module 3: Sanitary sealants

The areas of application for silicone-based sanitary sealants are joints in sanitary areas and kitchens. Joints sealed using sanitary sealants comprise connection joints between sanitary furnishings and the wall, connection joints between the floor and wall or movement joints across surfaces, for example.

#### Module 4: Sealants for pedestrian walkways

The areas of application for silicone-based sealants for pedestrian walkways are floor joints designed for pedestrian walkways, public areas, movement joints between concrete slabs, areas with pedestrian load, areas used with trolleys, walkable floors, balconies, terraces, warehouses.

### 2.3 Technical Data

The density of the products is between 1,00 and 1,10 g/cm<sup>3</sup>, other relevant technical data can be found in the manufacturer's technical documentation.

#### Module 1: Façade sealants

The minimum requirements on water and airtightness as per Table ZA.1 of EN 15651-1 apply: see table

#### Module 2: Sealants for glazing

The minimum requirements on water and airtightness as per Table ZA.1 of EN 15651- 2 apply: see table

#### Module 3: Sanitary sealants

The minimum requirements on water and airtightness as per Table ZA.1 of EN 15651-3 apply: see table

#### Module 4: Sealants for pedestrian walkways

The minimum requirements on water and airtightness as per Table ZA.1 of EN 15651-4 apply: see table

#### Constructional data

Name	Value	Unit
Elastic recovery EN ISO 7389	only for module 2: > 90	%
Loss of volume EN ISO 10563	< 10	%
Resistance to flow EN ISO 7390	≤ 1	mm
Tensile properties EN ISO 8339	only for module 1, 3 and 4:	
Adhesion/cohesion properties at maintained extension after immersion in water EN ISO 10590	only for module 1 and 4: NF*	
Adhesion/cohesion properties after immersion in water plastic sealants EN ISO 10591	only for module 1: ≥/25 or ≥/100	%
Adhesion/cohesion properties after exposure to heat, water and artificial light EN ISO 11431	only for module 2: NF*	
Adhesion/cohesion properties at maintained extension after immersion in water for sealants in class XS and/or adhesion/cohesion properties after immersion in water for sealants in class S EN ISO 10590	only for module 3 and 4: NF*	
Adhesion/cohesion properties at maintained extension after 28 days salt water immersion	only for module 4**: NF*	
Allowable movement capacity	>20	%

\* NF: Passed-Failed criteria.

### 2.4 Delivery status

Pasty in containers made of plastic, foil or metal. Typical container sizes contain 50 ml to 1000 ml of product. A combination of HDPE (high-density polyethylene) cartridges, cardboard and



pallets was modelled for the LCA. For one and two component bonded glazing sealants (Module 5) 200 l metal drums and plastic or metal 20 l pails are used as containers.

## 2.5 Base materials/Ancillary materials

Silicone-based products, group 2 are manufactured from reactive siloxane and silanes, sometimes using fillers. The cross-linking reaction occurs through the effects of humidity in the air when installed. **Typically**, the products covered by this EPD contain the following range of base materials and auxiliaries (% by mass):  
 Siloxanes: 45-90  
 Silanes: 2-10  
 Silicone plasticizers: 0-30  
 Mineral fillers: 0-50  
 Fumed silica: 0-20  
 Mineral oil/Solvent: 0-30  
 Pigments: 0-20  
 Water: 0-20  
 Additives: <5  
 VOC according to *Decopaint Directive*: ≤2 % (**mandatory**)

These ranges are average values and the composition of products complying with the EPD can deviate from these concentration levels in individual cases. More detailed information is available in the respective manufacturer's documentation (e.g. product data sheets).

*Note: For companies to declare their products within the scope of this EPD it is not sufficient to simply comply with the product composition shown above. The application of this EPD is only possible for member companies of DBC, EFCC, FEICA, and IVK member associations and only for specific formulations with a total score below the declared maximum score for a product group according to the associated guidance document.*

## 1. substances from the 'Candidate List of Substances of Very High Concern for Authorisation' (SVHC)

This product contains substances listed in the candidate list (date: 14.06.2023) exceeding 0.1 percentage by mass: no.

## 2. CMR substances in categories 1A and 1B

This product contains other CMR substances in categories 1A or 1B which are not on the candidate list, exceeding 0.1 percentage by mass: no.

## 3. Biocide

### products added to the construction product

Biocide products were added to this construction product or it has been treated with biocide products (this then concerns a treated product as defined by the (EU) Ordinance on Biocide Products No. 528/2012): yes. EGOSILICON 351, EGOSILICON 352, EGOSILICON 365 contain 2-Octyl-2H-isothiazol-3-on

## 2.6 Manufacture

Silicone-based products are generally manufactured by mixing the ingredients and then filling them into the delivery containers.

## 2.7 Environment and health during manufacturing

As a general rule, no other environmental or health protection measures other than those specified by law are necessary.

## 2.8 Product processing/Installation

One-component silicone-based products are usually processed manually on site using suitable tools. In most cases, the products are inserted into joints using cartridge guns, whereby health and safety measures (gloves and goggles, ventilation) are to be taken and consistently adhered to in accordance with the information on the safety data sheet and conditions on site. VOC emissions may occur. Two-component silicone products are processed on the job site by using mix cartridges with static mixers. On the shop floor, two-component dosing & mixing equipment is used (static or dynamic mixers) and the mixed product can be applied manually or fully automatically by a sealing robot.

## 2.9 Packaging

A detailed description of packaging is provided in section 2.4. Empty containers and clean foils can be recycled.

## 2.10 Condition of use

During the use phase, silicone-based products are fully cross-linked and hardened. They are durable products which protect buildings and significantly contribute towards their appearance, function and long-term value.

## 2.11 Environment and health during use

### Option 1 – Products for applications outside indoor areas with permanent stays by people

During use, silicone-based products lose their reactive capacity and are inert. No risks are known for water, air and soil if the products are used as designated.

### Option 2 – Products for applications inside indoor areas with permanent stays by people

When used in indoor areas with permanent stays by people, evidence of the emission performance of construction products in contact with indoor air must be submitted according to national requirements. No further influences on the environment and health by emanating substances are known.

## 2.12 Reference service life

Sealants fulfil key functions in buildings. They decisively improve the usability of building structures and significantly extend their original service lives.





Information supplied by the manufacturer on maintenance and care must be observed.

### 2.13 Extraordinary effects

#### Fire

Even without any special fire safety features, joint sealants comply with at least the requirements of *EN 13501-1* for fire class E.

In terms of volumes used, sealants generally have no or only a minor influence on the fire characteristics (e.g. smoke gas development) of the building in which they are applied.

#### Water

Silicone-based products are insoluble in water. They are often used to protect building structures from harmful water ingress or the effects of flooding.

#### Mechanical destruction

The mechanical destruction of silicone-based products does not lead to any decomposition products which are harmful to the environment or health.

### 2.14 Re-use phase

According to present knowledge, no environmentally hazardous effects in terms of landfilling are to be generally anticipated through dismantling and recycling of components to which hardened silicone sealants

adhere.

### 2.15 Disposal

Silicone-based products which cannot be recycled can be hardened. Empty containers are directed to the recycling process. Only a low volume of silicone sealants is incurred in the disposal of components in which they are used. Low levels of adhesion do not play any role in terms of disposal. They do not impair the disposal/recycling of other components/building materials. Hardened residual product mechanically removed from substrates must be disposed of as commercial/site waste. The following waste codes according to the European List of Waste (EWC) (2000/532/EC) can apply:

Product residue: EWC 08 04 09  
EWC 08 04 10 with the exception of those covered by EWC 08 04 09

### 2.16 Further information

More information is available on the manufacturer's product or safety data sheets and is available on the manufacturer's websites or on request. Valuable technical information is also available on the associations' websites.

## 3. LCA: Calculation rules

### 3.1 Declared Unit

This EPD refers to the declared unit of 1 kg of silicone-based product, group 2; applied into the building with a density of 1.0 - 1.5 g/cm<sup>3</sup> in accordance with the IBU *PCR part B* for construction sealant.

The results of the Life Cycle Assessment provided in this declaration have been selected from the product with the highest environmental impact (worst-case scenario).

Depending on the application, a corresponding conversion factor such as the density to convert volumetric use to mass must be taken into consideration.

The Declaration type is according to *EN 15804*: Cradle to gate with options, modules C1–C3, and module D (A1–A3, C, D) and additional modules (A4–A5).

#### Declared unit

Name	Value	Unit
Density (wie deklariert)	1000	kg/m <sup>3</sup>
Declared unit	1	kg
Gross density	1-1.5	g/cm <sup>3</sup>
Productiveness	65000	kg/m <sup>2</sup>
Layer thickness	12	mm

### 3.2 System boundary

Modules A1, A2 and A3 are taken into consideration in the LCA:

- A1  
Production of preliminary products
- A2  
Transport to the plant
- A3  
Production incl. provision of energy, production of packaging as well as auxiliaries and consumables and waste treatment
- A4 Transport  
to site
- A5  
Installation, product applied into the building during A5 phase



operations and packaging disposal. This stage considers VOC emissions during the installation phase. The declared product contain substances in(to) the formulation that directly emit as VOC. VOCs are even generated by a chemical reaction that is occurring during this phase.

The end of life for the packaging material considered is described below:

-Incineration, for materials like plastic, paper and wood.

-C1-C2-C3-D

The building deconstruction (demolition process) takes place in the C1 module which considers energy generation and consumption of diesel and all the emissions connected with the fuel-burning process to run the machines. After the demolition, the product is transported to the end-of-life processing (C2 module) where all the impacts related to the transport processes are considered. For precautionary principle and as a worst-case scenario, thermal treatment is the only end-of-life scenario considered. This is modelled by the incineration process (module C3) where the product ends its life cycle.

Module D accounts for potential benefits that are beyond the defined system boundaries. Credits are generated during the incineration of wastes and related electricity produced that are occurring in the A5 module.

### 3.3 Estimates and assumptions

For this EPD formulation and production data defined and collected by FEICA were considered. Production waste was assumed to be disposed of by incineration without credits as a worst-case for recovered thermal energy (recovered electricity is looped back within module A1-A1).

An average of plastic containers and wooden pallets was considered in the LCA.

### 3.4 Cut-off criteria

All raw materials submitted for the formulations and production data were taken into consideration.

The manufacture of machinery, plant and other infrastructure required for the production of the products under review was not taken into consideration in the LCA.

Transport of packaging materials is excluded.

### 3.5 Background data

Data from the *GaBi* database SP40 (2020) was used as background data.

### 3.6 Data quality

Representative products were applied for this EPD and the product in the group displaying the highest environmental impact was selected for calculating the LCA results. The background datasets used are less than 4 years old.

Production data and packaging are based on details provided by the manufacturer. The formulation used for evaluation refers to a specific product.

The data quality of the background data is considered to be good.

### 3.7 Period under review

Representative formulations are valid for 2021.

### 3.8 Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product's lifespan: Europe

### 3.9 Allocation

Mass allocation has been applied when primary data have been used and implemented into the LCA model.

### 3.10 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account. The *GaBi* database SP40 (2020) was used.

## 4. LCA: Scenarios and additional technical information

### Characteristic product properties of biogenic carbon

The packaging material contain biogenic carbon which is presented below.

### Information on describing the biogenic Carbon Content at factory gate



Name	Value	Unit
Biogenic carbon content in product	-	kg C
Biogenic carbon content in accompanying packaging	0.024	kg C

Note: 1kg of biogenic carbon is equivalent to 44/12 lg of CO<sub>2</sub>. For the preparation of building life cycle assessments, it must be taken into account that in module A5 (installation in the building) the biogenic amount of CO<sub>2</sub> ( $0.024 \text{ kg C} \cdot 3.67 = 0.088 \text{ kg CO}_2\text{-eq.}$ ) of the packaging bound in module A1-A3 is mathematically booked out.

#### Transport to the building site (A4)

Name	Value	Unit
Transport distance	1000	km
Gross weight	34 - 40	t
Payload capacity	27	t

#### Installation into the building (A5)

Name	Value	Unit
Other resources for packaging material	0.225	kg
Material loss	0.01	kg

Material loss considers the amount of product not used during the application phase into the building. This amount is 1 % of the product and, impacts related to the production of this part are assigned to the A5 module. This percentage is considered as waste to disposal and impacts of its end of life have been considered in the LCA model and declared in A5.

#### End of life (C1-C4)

Name	Value	Unit
Collected as mixed construction waste	0.98	kg
Incineration	0.98	kg

Due to incineration of the product in C3, module C4 is not relevant and indicator results are zero.

## 5. LCA: Results

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MNR	MNR	MNR	MND	MND	X	X	X	X	X

### RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 kg of silicone-based product, group 2

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	kg CO <sub>2</sub> eq	6.82E+00	5.87E-02	6.91E-01	2.73E-04	1.21E-02	4.55E-01	0	-6.18E-01
GWP-fossil	kg CO <sub>2</sub> eq	6.91E+00	5.81E-02	5.77E-01	2.61E-04	1.16E-02	4.21E-01	0	-6.17E-01
GWP-biogenic	kg CO <sub>2</sub> eq	-9.86E-02	1.7E-04	1.15E-01	1.21E-05	5.31E-04	3.46E-02	0	-1.42E-03
GWP-luluc	kg CO <sub>2</sub> eq	6.96E-03	4.7E-04	7.39E-05	6.27E-09	2.74E-07	3.43E-05	0	-4.07E-04
ODP	kg CFC11 eq	2.08E-13	6.98E-18	2.14E-15	2.78E-20	1.21E-18	2.96E-16	0	-6.05E-15
AP	mol H <sup>+</sup> eq	2.96E-02	1.74E-04	3.7E-04	3.53E-06	3.66E-05	5.15E-04	0	-8.36E-04
EP-freshwater	kg P eq	1.16E-05	1.77E-07	1.25E-07	5.64E-11	2.46E-09	1.02E-07	0	-7.49E-07
EP-marine	kg N eq	4.76E-03	7.75E-05	6.65E-05	1.6E-06	1.68E-05	1.97E-04	0	-2.19E-04
EP-terrestrial	mol N eq	5.19E-02	8.68E-04	8.67E-04	1.75E-05	1.85E-04	2.47E-03	0	-2.35E-03
POCP	kg NMVOC eq	1.91E-02	1.53E-04	2.97E-02	4.81E-06	3.32E-05	5.11E-04	0	-6.32E-04
ADPE	kg Sb eq	2.17E-04	4.16E-09	2.17E-06	7.9E-12	3.45E-10	4.52E-09	0	-9.7E-08
ADPF	MJ	1.25E+02	7.73E-01	1.34E+00	3.73E-03	1.63E-01	5.41E-01	0	-1.04E+01
WDP	m <sup>3</sup> world eq deprived	2.24E+00	5.19E-04	8.22E-02	5.16E-07	2.25E-05	1.54E-01	0	-6.01E-02

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential)

### RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 kg of silicone-based product, group 2

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	5.03E+01	4.35E-02	1.43E+00	1.18E-05	5.14E-04	9.18E-02	0	-2.15E+00
PERM	MJ	9.05E-01	0	-9.05E-01	0	0	0	0	0
PERT	MJ	5.12E+01	4.35E-02	5.3E-01	1.18E-05	5.14E-04	9.18E-02	0	-2.15E+00
PENRE	MJ	1.05E+02	7.74E-01	8.96E+00	3.74E-03	1.63E-01	1.34E+01	0	-1.04E+01
PENRM	MJ	2.04E+01	0	-7.62E+00	0	0	-1.28E+01	0	0
PENRT	MJ	1.25E+02	7.74E-01	1.34E+00	3.74E-03	1.63E-01	5.41E-01	0	-1.04E+01
SM	kg	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0
FW	m <sup>3</sup>	6.92E-02	5.03E-05	2.09E-03	2.11E-08	9.22E-07	3.63E-03	0	-2.49E-03

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

### RESULTS OF THE LCA - WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 kg of silicone-based product, group 2

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	9.98E-07	3.6E-08	1.01E-08	3.63E-13	1.58E-11	1.73E-09	0	-4.15E-09
NHWD	kg	1.72E+00	1.18E-04	2.19E-02	3.82E-07	1.67E-05	1.34E-01	0	-4.68E-03
RWD	kg	5.16E-03	9.58E-07	5.69E-05	4.01E-09	1.75E-07	2.46E-05	0	-7.33E-04
CRU	kg	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0
EEE	MJ	0	0	1.24E+00	0	0	0	0	0
EET	MJ	0	0	2.22E+00	0	0	0	0	0





HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

## RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1 kg of silicone-based product, group 2

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PM	Disease incidence	ND	ND	ND	ND	ND	ND	ND	ND
IR	kBq U235 eq	ND	ND	ND	ND	ND	ND	ND	ND
ETP-fw	CTUe	ND	ND	ND	ND	ND	ND	ND	ND
HTP-c	CTUh	ND	ND	ND	ND	ND	ND	ND	ND
HTP-nc	CTUh	ND	ND	ND	ND	ND	ND	ND	ND
SQP	SQP	ND	ND	ND	ND	ND	ND	ND	ND

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

### Potential Human

exposure efficiency relative to U235, Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and (from) some construction materials is also not measured by this indicator.

### ADP minerals

& metals, ADP fossil, WDP, ETF-fw, HTP-c, HTP-nc, SQP, Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

### Additional

**environmental impact indicators** (suggested by *EN15804*, table 4) are not declared in the EPD. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high and as there is limited experience with the indicator (see ILCD classification in *EN 15804*, table 5). For this reason, results based on these indicators are not considered suitable for a decision-making process and are thus not declared in the EPD.

## 6. LCA: Interpretation

The majority of impacts are associated with the production phase (A1-A3). The most significant contribution to the production phase impacts is the upstream production of raw materials as a main driver. Another contributor in the production phase, in the category of Photochemical ozone formation (POCP), is the plastic used as a packaging material. Emissions associated with the manufacturing of products also have a high influence on Ozone Depletion Potential (ODP) in the production phase. In all EPDs, CO<sub>2</sub> is the most important contributor to Global Warming Potential (GWP). For the Acidification Potential (AP), NO<sub>x</sub> and SO<sub>2</sub> contribute the largest share.

The majority of life cycle energy consumption takes place during the production phase (A1-A3). Significant contributions to Primary Energy Demand – Non-renewable (PENRT) come from the energy resources used in the production of raw materials. The largest contributor to Primary Energy Demand – Renewable (PERT) impacts comes from the consumption of renewable energy resources required for the generation and supply of electricity. It should be noted that Primary Energy Demand – Renewable (PERT) generally represents a small percentage of the production phase primary energy



demand with the bulk of the demand coming from non-renewable energy resources.

Transportation to the construction site (A4) and the installation process (A5) make a low contribution to the overall impacts. Climate change from land use change is the only indicator influenced by transport processes, due to the diesel production used as fuel, because part of this diesel has been produced from bio-based raw materials.

The installation phase influence mainly Photochemical ozone formation indicator, due to the emission of VOC during the operations. These emissions are not only directly related to the pre-products in the resins, but they are related to the reaction products between pre-products and air components (water and oxygen).

The end-of-life phases influence climate change indicators, due to the thermal treatment process of the silicon-based products occurring in the C3 module.

## 7. Requisite evidence

### VOC

EGOSILICON 300 was tested on behalf of EGOSILICON 300 [TRANSPARENT], EGOSILICON 333, EGOSILICON 351, EGOSILICON 360 and EGOSILICON 365 in accordance with the test criteria "GEV EMICODE classification criteria/requirements for emission-controlled flooring installation materials, adhesives and building products" of the German Association for Emission Controlled Flooring Installation Materials, Adhesives and Building Products (GEV). ecoINSTITUT Germany GmbH carried out the test and confirmed in its report dated 8 November 2019 that the emission class EMICODE EC1 PLUS was achieved as the test target. The table shown below shows the measured results and the corresponding assessment based on the EMICODE.

Prüfparameter	Ergebnis	Anforderung	Anforderung erfüllt [ja/nein]
Emissionsanalysen			
Messzeitpunkt: 3 Tage nach Prüfkammer-beladung			
F1A und 1B-Stoffe (gem. EU-Einstufung und TRGS 905, Summe)	< 1 µg/m³	≤ 10 µg/m³	ja
Formaldehyd	< 2 µg/m³	≤ 50 µg/m³	ja
Acetaldehyd	< 2 µg/m³	≤ 50 µg/m³	ja
Acetaldehyd und Formaldehyd (Summe)	< 0,002 ppm	≤ 0,05 ppm <sup>1)</sup>	ja
Gesamtkonzentration flüchtiger organischer Stoffe ohne Berücksichtigung der Essigsäure (TVOC <sub>200 EN 18316</sub> ) <sup>2)</sup>	480 µg/m³	≤ 750 µg/m³ <sup>3)</sup>	ja, EC 1 PLUS
Messzeitpunkt: 28 Tage nach Prüfkammerbeladung			
F1A und 1B-Stoffe (gem. EU-Einstufung und TRGS 905, Summe)	< 1 µg/m³	≤ 1 µg/m³	ja
Gesamtkonzentration flüchtiger organischer Stoffe ohne Berücksichtigung der Essigsäure (TVOC <sub>200 EN 18316</sub> ) <sup>2)</sup>	16 µg/m³	≤ 60 µg/m³ <sup>3)</sup>	ja, EC 1 PLUS
Gesamtkonzentration schwerflüchtiger organischer Stoffe (TSVOC <sub>200 EN 18316</sub> ) <sup>2)</sup>	5 µg/m³	≤ 40 µg/m³ <sup>3)</sup>	ja, EC 1 PLUS
Summe VOC ohne NIK	16 µg/m³	≤ 40 µg/m³ <sup>4)</sup>	ja
R-Weit	0,0	≤ 1 <sup>4)</sup>	ja

<sup>1)</sup> 1 ppm Formaldehyd ≙ 1250 µg/m³ Formaldehyd; 1 ppm Acetaldehyd ≙ 1820 µg/m³ Acetaldehyd

<sup>2)</sup> für TVOC und TSVOC werden nur Substanzen ≥ 5 µg/m³ berücksichtigt

<sup>3)</sup> Anforderungswert für Emissionsklasse EMICODE EC 1 PLUS

<sup>4)</sup> zusätzlicher Anforderungswert für Emissionsklasse EMICODE EC 1 PLUS

<sup>5)</sup> In der Bewertung für den EMICODE findet Essigsäure keine Berücksichtigung

## 8. References

### ETAG 002-1

ETAG 002-1:2012  
(used as EAD)

Structural  
Sealant Glazing Kits (SSGK) – Part 1: Supported and  
unsupported Systems



of change in mass  
and volume

## **RAL UZ 123**

RAL UZ 123:2019  
Basis for awarding the "Low- emission sealants for interiors"  
environmental certificate

## **EN ISO 7389**

EN ISO  
7389:2003 Building construction – Jointing products –  
Determination of elastic  
recovery of sealants

## **EN ISO 7390**

EN ISO  
7390:2003 Building construction – Jointing products –  
Determination of  
resistance to flow of sealants

## **EN ISO 8339**

EN ISO 8339: 2005  
Building construction – Sealants – Determination of tensile  
properties  
(Extension to break)

## **EN 10563**

EN ISO  
10563:2017 Building construction – Sealants – Determination

## **EN ISO 10590**

EN ISO  
10590:2005 Building construction – Sealants – Determination  
of tensile  
properties of sealants at maintained extension after immersion  
in water

## **EN ISO 10591**

EN ISO  
10591:2005 Building construction – Sealants - Determination of  
adhesion/cohesion properties of sealants after immersion in  
water

## **EN ISO 11431**

EN ISO  
11431:2002 Building construction – Jointing products –  
Determination of  
adhesion/cohesion properties of sealants after exposure to  
heat, water and  
artificial light through glass

## **EN 13501-1**

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Fire classification of construction products and building  
elements – Part 1:  
Classification using data from reaction to fire tests



## ISO 14025

DIN EN ISO  
14025:2011-10, Environmental labels and declarations — Type  
III environmental  
declarations — Principles and procedures

## EN 15651-1

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Sealants for non-structural use in joints in buildings and  
pedestrian walkways  
– Part 1: Sealants for façade elements

## EN 15651-2

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Sealants for non-structural use in joints in buildings and  
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Part 2: Sealants for glazing

## EN 15651-3

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Sealants for non-structural use in joints in buildings and  
pedestrian walkways  
– Part 3: Sealants for sanitary joints

## EN 15651-4

EN 15651-4:2012  
Sealants for non-structural use in joints in buildings and  
pedestrian walkways  
– Part 4: Sealants for pedestrian walkways

## EN 15804

EN  
15804+A2:2019+AC:2021, Sustainability of construction works  
— Environmental Product  
Declarations — Core rules for the product category of  
construction products.

## EN 16516

EN 16516:2017

Construction products - Assessment of release of dangerous  
substances -  
Determination of emissions into indoor air

## EN ISO 17025

EN ISO 17025:  
2018-03

General requirements for the competence of testing and  
calibration laboratories

## 2000/532/EC

Commission  
decision dated 3 May 2000 replacing decision 94/3/EC on a  
waste directory in  
accordance with Article 1 a) of Council Directive 75/442/EEC on  
waste and  
Council decision 94/904/EC on a directory of hazardous waste  
in terms of  
Article 1, paragraph 4 of Directive 91/689/EEC on hazardous  
waste



**Belgian Royal  
Decree C-2014/24239**

Belgisch Staatsblad 8 MEI 2014, p.  
60603. — Koninklijk besluit tot vaststelling van de  
drempelniveaus voor de  
emissies naar het binnenmilieu van bouwproducten voor  
bepaalde geoogde  
gebruiken

**Blue Angel**

Environmental  
label organised by the federal government of Germany  
[www.blauer-engel.de](http://www.blauer-engel.de)  
**Candidate list**

Candidate List  
of substances of very high concern for Authorisation, published  
in accordance  
with Article 59(10) of the REACH Regulation, ECHA,  
[www.echa.europa.eu/candidate-list-table](http://www.echa.europa.eu/candidate-list-table)

**CPR**

CPR Regulation  
(EU) No 305/2011 of the European Parliament and of the  
Council of 9 March 2011  
laying down harmonised conditions for the marketing of  
construction products  
and repealing Council Directive 89/106/EEC

**Decopaint  
Directive**

Directive  
2004/42/CE of the European Parliament and the council of 21  
April 2004 on the  
limitation of emissions of volatile organic compounds due to the

use of organic  
solvents in certain paints and varnishes and vehicle refinishing  
products and  
amending Directive 1999/13/EC

**EMICODE**

EMICODE, GEV – Gemeinschaft  
Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und  
Bauprodukte e. V.  
(pub.).[www.emicode.de](http://www.emicode.de)

**GaBi 10**

GaBi 10: Software and database for comprehensive analysis.  
LBP,  
University of Stuttgart and Sphera, 2020

**GaBi 10 documentation**

Gabi 10: documentation of GaBi 10 data sets from the data  
base for Life  
Cycle Engineering LBP, University of Stuttgart and Sphera,  
<http://documentation.gabi-software.com/>, 2020

**German AgBB**

Committee for  
Health-related Evaluation of Building Products: health-related  
evaluation of  
emissions of volatile organic compounds (VOC and SVOC)  
from building products;  
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[www.umweltbundesamt.de/produkte/bauprodukte/agbb.htm](http://www.umweltbundesamt.de/produkte/bauprodukte/agbb.htm)

**IBU 2021**





Institut Bauen und Umwelt e.V.: General  
Instructions for the EPD programme of Institut Bauen und  
Umwelt e.V. EPD  
programme. Version 2.0. Berlin: Institut Bauen und Umwelt  
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[www.ibu-epd.com](http://www.ibu-epd.com)

## **Indoor Air Comfort**

Product  
certification by Eurofins, Hamburg, Germany  
[www.eurofins.com](http://www.eurofins.com)

## **PCR Part A**

Product  
Category Rules for Building-Related Products and Services,  
Part A: Calculation  
Rules for the Life Cycle Assessment and Requirements on the  
Project report,  
Version 1.1, Institut Bauen und Umwelt e.V., 2021-01

## **PCR Part B**

Product Category Rules for Construction Products, Part B:  
Building sealants, 2019-04

## **REACH**

Directive (EG)  
No. 1907/2006 of the European Parliament and of the Council  
dated 18 December  
2006 on the registration, evaluation, approval and restriction of  
chemical  
substances (REACH), for establishing a European Agency for  
chemical substances,  
for amending Directive 1999/45/EC and for annulment of  
Directive (EEC) No.  
793/93 of the Council, Directive (EC) No. 1488/94 of the  
Commission, Guideline  
76/769/EEC of the Council and Guidelines 91/155/EEC,  
93/67/EEC, 93/105/EC and  
2000/21/EC of the Commission.

The literature referred to in the Environmental Product  
Declaration must be listed in full. Standards already fully quoted  
in the EPD do not need to be listed here again.  
The current version of PCR Part A and PCR Part B of the PCR  
document on which they are based must be referenced.



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